



MECHANICAL  
CONTRACTORS  
ASSOCIATION  
ONTARIO

August 28, 2017

To: UA Test Facilities  
All Employers Currently Participating in MCA Ontario's Welding Program

C.C: Zone Offices

From: Brandon Pageau

Re: Recent Program Addition (MCAO P1P8-PQR17)

---

Please be advised that a new Welding Procedure has been added to our much valued MCAO Welding Procedures Program. This procedure has been approved by the TSSA and can be used effective immediately.

This is a dissimilar procedure that is used to weld carbon steel to stainless steel with GTAW and SMAW (tig and stick) welding processes.

A copy of the new Procedure has been enclosed (for your information/records) along with an updated list of all 19 MCAO approved Procedures.

Thank you.



January 8, 2013

To: TSSA  
UA Test Facilities  
All Employers Currently Participating in MCA Ontario's  
Standard Provincial Welding Procedures Program

C.C: Zone Offices

From: Christina Nardiello, Director of Membership Services

Re: Recent Program Additions

---

We are writing to advise that 4 more Welding Procedures have been added to our much valued MCAO Welding Procedures Program. These procedures have been approved by TSSA and can be used effective immediately. They are:

Stainless Steel:

**MCAO GMFC-1SS** (MIG .1875 - .887)  
**MCAO ORBF- 1SS** (Orbital .049 -.098)

Carbon Steel:

**MCAO GMFC-1CS** (MIG .1875 - .774)  
**MCAO ORWF-1CS** (Orbital .1875 - .864)

A copy of each new Procedure has been enclosed (for your information/records) along with an updated list of all 18 MCAO approved Procedures.

**Please Note:** If welders have already been qualified to the MCAO GMFC-1CS procedure then they will also be qualified to weld the MCAO GMFC-1SS procedure without further testing.

MCAO's Welding Procedures Committee routinely reviews it's inventory of procedures; and welcomes recommendations regarding additions/deletions to it. We generally, however, do not add specialty/custom procedures to the program.